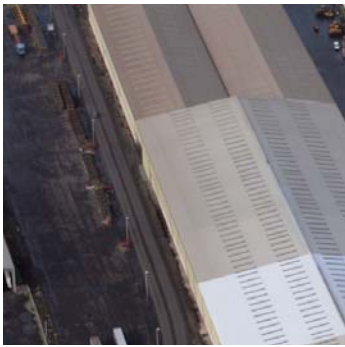
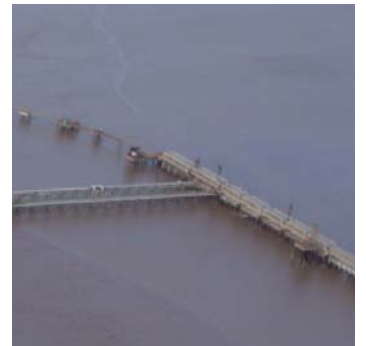
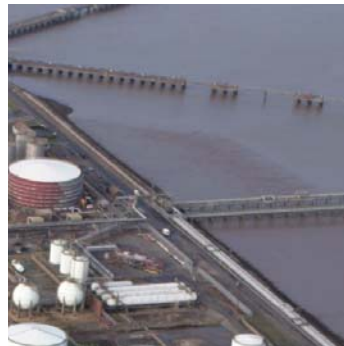




Immingham East, United Kingdom

With the neighbouring Immingham West Terminal, Immingham East Terminal forms part of the UK's most comprehensive independent storage facility.





Immingham East, United Kingdom



Situated next to deep water on the south bank of the River Humber, it offers 103 tanks with a total capacity of 292,000 cubic metres, allowing for almost any customer's liquid and gas storage requirements.

Access and flexibility is complemented by a comprehensive range of pipelines connected to local industry. Motorway, rail, pipeline, and inland waterways provide easy access to the industrial heartland for both manufacturers and consumers in the North and Midlands of England. Immingham is particularly attractive to both exporters and importers, and supports cost-effective distribution throughout the UK mainland. Ships of up to 50,000 DWT can be accommodated. Both Immingham Terminals participate in the CDI-T (Chemicals Distribution Institute – Terminals) inspection programme.

History and development

During the 1980s Immingham Storage acquired a number of oil storage facilities and

consolidated them to form the Immingham East Terminal. The terminal has now grown into a comprehensive and diverse distribution base, both into and out of the UK, handling, with Immingham West, a combined total of some two million tonnes of products per year.

Immingham East today

Immingham East has benefited from a multi-million pound investment programme in recent years. This includes investment in heavy duty pumps and larger bore pipework which has resulted in transfer systems of up to 1000 tonnes per hour, as well as highly flexible tankage and pipeline configurations suitable for handling an increasing number of product grades.

At the same time, an additional 35,500m³ of capacity has been added in recent years, and further capacity is likely to follow. Together with investment in appropriate containment improvements in line with Buncefield requirements, Immingham East is now equipped to be one of the UK's finest oil storage and distribution complexes, serving both the

local refineries as well as some of the world's strongest oil traders.

Immingham East is not only about oil storage. The UK's largest sulphur export facility opened in 2010 at Immingham East. Chemical storage facilities are linked by pipeline to local manufacturing plants, and pressurised storage facilities also serve specialised markets.

Technical skills

Immingham East has the capability to handle materials that include pressurised chemical gases, liquid petroleum gases, low-flash-point, low-boiling-point solvents, feedstock chemicals, and high-flash-point distillates.

The range of products which can be stored includes: acids, alkalis, refined petroleum, bulk commodity chemicals, small volume high purity pharmaceutical and foodstuff chemicals, vegetable oils and refinery feed stock. A comprehensive, semi-automated drum filling facility is available. The terminal can handle a wide variety of low-flash products, including alcohols, ketones, aliphatic hydrocarbons and

acetates. Specialised storage solutions on offer include nitrogen-blanketed and steam-heated stainless steel, carbon steel and lined tanks.

Immingham East holds a Part A PPC (Pollution Prevention & Control) Permit with the Environment Agency for storing both hazardous and non-hazardous bulk liquid wastes for off-site disposal or recovery.

The terminal also holds the necessary Radioactive Substance Regulations (RSR) permits to store and handle NORM products, Naturally Occurring Radioactive Material, typically originating from the North Sea.



Immingham East, United Kingdom



Facilities facts

- 292,000m³ of storage
- LPG and chemical gas storage facilities
- drumming facility
- deep water jetty (50,000 DWT) – 2 berths
- direct pipeline links
- rail terminal
- road loading areas
- COMAH Upper Tier site
- development land available
- duty suspension hydrocarbon oil warehouse
- excise warehouse
- stainless steel tanks
- RSR permit to handle NORM products
- eight RoSPA Orders of Distinction, five President's Awards, five Gold Medals and four Gold Awards
- environmental Part A permit to handle hazardous and non-hazardous bulk liquids

Tank capacities

Capacity	Number
> 10,000m ³	7
> 5,000m ³	19
> 2,500m ³	17
> 1,500m ³	4
> 750m ³	15
< 750m ³	41
Total 292,000m ³ in 103 tanks	

Key people

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