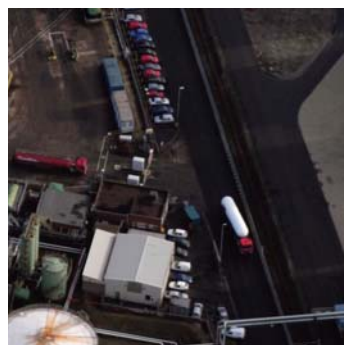
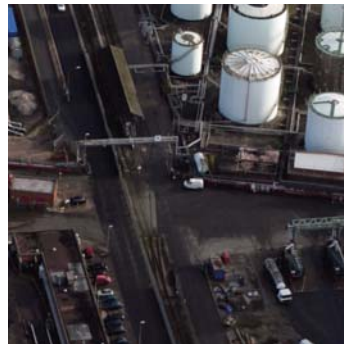
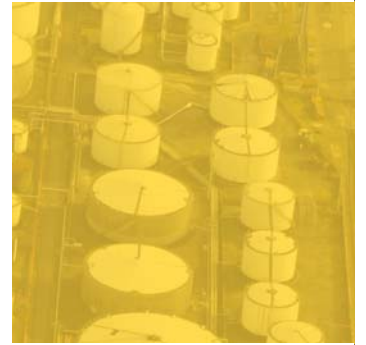




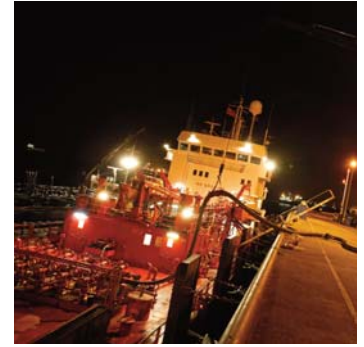
# Immingham West, United Kingdom

Inter Terminals' Immingham West Terminal, together with its Immingham East Terminal, forms part of the UK's most comprehensive independent storage facility.





# Immingham West, United Kingdom



Situated next to deep water on the south bank of the River Humber, it offers 137 tanks with a total capacity of 335,000 cubic metres, allowing for almost any customer's liquid storage requirements.

Motorway, rail, pipeline, and inland waterways provide easy access to the industrial heartland for both manufacturers and consumers in the north and midlands of England. Facilities include stainless steel and lined / heated tanks, and pressure storage for gases. Ships of up to 50,000 DWT can be accommodated.

Both Immingham Terminals participate in the CDI-T (Chemicals Distribution Institute – Terminals) inspection programme.

### History and development

The facilities now operated by Inter Terminals at Immingham were established in 1929 and are among the earliest on the

Humber Bank. The terminal originally handled creosote for export to the United States and molasses made from Lincolnshire sugar beet, but after the war the emphasis changed to the storage of oil products.

The Immingham terminals have now grown into a comprehensive and diverse distribution base, both into and out of the UK, handling a combined total of some two million tonnes of products per year.

Storage offered to the market place at Immingham includes specialist stainless steel tanks up to 1,800m<sup>3</sup>, and carbon steel up to 14,000m<sup>3</sup>, some equipped with internal floating decks.

### Immingham West today

Today the Immingham terminals offer the most flexible and diverse range of tankage of any independent tank storage terminal in the UK. For many customers in the chemical industry, Immingham West is the

first port of call and first choice location for distribution throughout the UK. Only eight minutes from the motorway network, and then with direct connections into the industrial heartland of the UK, Immingham offers excellent distribution by road, and has excellent rail and barge capabilities as well.

Oil industry customers appreciate the pipeline connections to the two nearby refineries, as well as the fast turnaround times offered by the fully automated road loading facilities for road fuels. The latest specification blending facilities are available for biofuels and additives. The UK's highest volume biofuel production plant is located at Immingham West, which is fast becoming the UK hub for both feedstocks and biofuel blends.

### Technical skills

Immingham West has the capability to handle materials

that include low-flash-point, low-boiling-point solvents and feedstock chemicals and high-flash-point distillates.

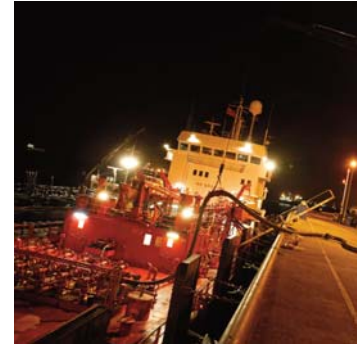
The range of products stored include acids, alkalis, petroleum, bulk commodity chemicals, small volume high purity pharmaceutical and foodstuff chemicals, vegetable oils and refinery feed stock.

All stock control is managed by using TASCs (Terminal Automation Stock Control System), Inter Terminals' own computer-based system. Customers can have direct access to their own management information concerning product movement into and out of the site.





# Immingham West, United Kingdom



## Facilities facts

- 335,000m<sup>3</sup> of storage
- stainless steel tanks
- stainless steel import pipeline
- deep water jetty (50,000 DWT) – 4 berths
- direct pipeline links to local industry
- rail terminal
- road loading areas
- COMAH Upper Tier site
- automatic road loading for road fuels
- vapour recovery unit for gasolines
- ABPR Cat 3 permit to handle tallow
- six RoSPA Orders of Distinction, five President's Awards, five Gold Medals and four Gold Awards
- environmental permit to handle used cooking oils
- development land available

## Tank capacities

Capacity	Number
> 10,000m <sup>3</sup>	5
> 5,000m <sup>3</sup>	19
> 2,500m <sup>3</sup>	19
> 1,500m <sup>3</sup>	16
> 750m <sup>3</sup>	36
< 750m <sup>3</sup>	42
Total 335,000m <sup>3</sup> in 137 tanks	

## Key people

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